

This drawing and the information it contains is the property of Western Global Australia Pty Limited., and must be returned upon request. It must not be copied directly, nor indirectly, placed in the hands of others, nor used in any way that is detrimental to the interests of Western Global Australia Pty Limited. © COPYRIGHT

DISPENSER MOUNTING BRACKET

[2.27in]  
57.69mm

[3.96in]  
100.50mm

DETAIL G  
SCALE 1 : 15

FLANGE STORAGE  
POCKET

[72.61in]  
1844.31mm  
MAX PUMP BAY  
OPENING

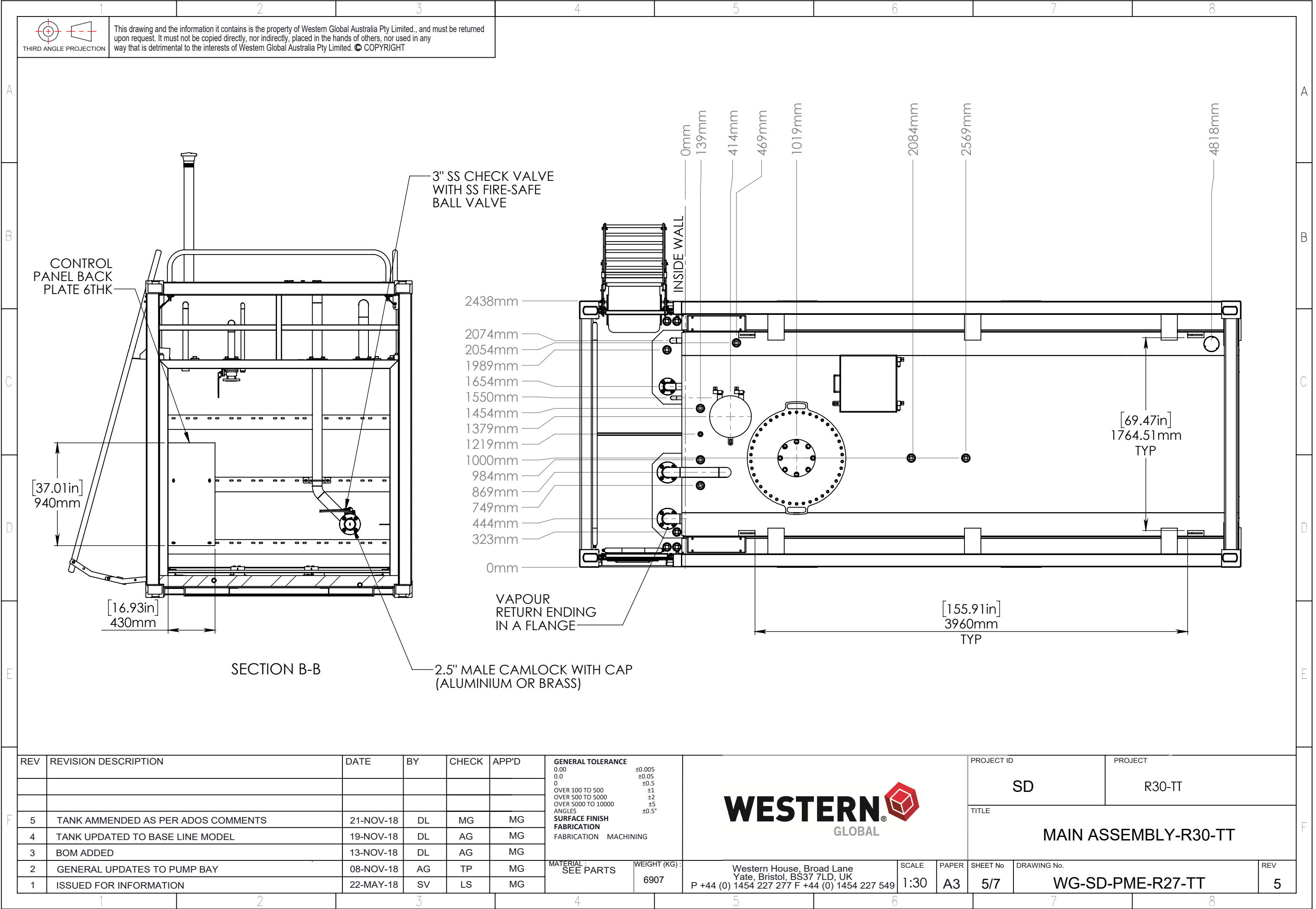
[32.36in]  
822mm  
MIN DIM

5043mm  
INTERNAL TANK LENGTH

SECTION A-A

REV	REVISION DESCRIPTION	DATE	BY	CHECK	APP'D	<div><div>GENERAL TOLERANCE</div><div>0.00 ±0.005 0.0 ±0.05 0 ±0.5 OVER 100 TO 500 ±1 OVER 500 TO 5000 ±2 OVER 5000 TO 10000 ±5 ANGLES ±0.5°</div><div>SURFACE FINISH</div><div>FABRICATION FABRICATION MACHINING</div></div> <div><div>WESTERN</div><div>GLOBAL</div></div>				PROJECT ID		PROJECT				
										SD	R30-TT					
										TITLE						
										MAIN ASSEMBLY-R30-TT						
5	TANK AMMENDED AS PER ADOS COMMENTS	21-NOV-18	DL	MG	MG											
4	TANK UPDATED TO BASE LINE MODEL	19-NOV-18	DL	AG	MG											
3	BOM ADDED	13-NOV-18	DL	AG	MG											
2	GENERAL UPDATES TO PUMP BAY	08-NOV-18	AG	TP	MG	MATERIAL : SEE PARTS		WEIGHT (KG) : 6907		Western House, Broad Lane Yate, Bristol, BS37 7LD, UK P +44 (0) 1454 227 277 F +44 (0) 1454 227 549		SCALE 1:30	PAPER A3	SHEET No 4/7	DRAWING No. WG-SD-PME-R27-TT	REV 5
1	ISSUED FOR INFORMATION	22-MAY-18	SV	LS	MG											

PROJECT ID		PROJECT	
SD		R30-TT	
TITLE			
MAIN ASSEMBLY-R30-TT			
SHEET No		DRAWING No.	
4/7		WG-SD-PME-R27-TT	
		REV	
		5	



1		2		3		4		5		6		7		8																																																																																																					
<div><div><div><div></div><div></div></div><div>THIRD ANGLE PROJECTION</div></div><div>This drawing and the information it contains is the property of Western Global Australia Pty Limited., and must be returned upon request. It must not be copied directly, nor indirectly, placed in the hands of others, nor used in any way that is detrimental to the interests of Western Global Australia Pty Limited. © COPYRIGHT</div></div> <div colspan="10">R30-TT - BILL OF MATERIALS</div>																																																																																																																			
<table><tr><th>DESCRIPTION</th><th>PART No.</th><th>DRAWING No.</th><th>MATERIAL</th><th>QTY</th></tr><tr><td>TANK DIPSTICK</td><td>R30-TT DIP TK</td><td>WG-SD-PME-DIP-R30-TT-TK</td><td>ALUMINIUM</td><td>1</td></tr><tr><td>BUND DIPSTICK</td><td>R30-TT DIP BD</td><td>WG-SD-PME-DIP-R30-TT-BD</td><td>ALUMINIUM</td><td>1</td></tr><tr><td>DN80 SELF CLIMAT OVERFILL VALVE</td><td>N OPD-308 276</td><td>WG-SD-PME-A006-A</td><td>SEE O.E.M SPEC SHEET</td><td>1</td></tr><tr><td>DN50 GASKET 3MM THICK</td><td>WG-GAS-RING-2IN</td><td>WG-SD-PME-A006-A</td><td>CNAF</td><td>1</td></tr><tr><td>THREADED STUD BOLT, 2 NUTS &amp; WASHERS</td><td>WG-FLG-STUD-SET-IN</td><td>WG-SD-PME-A006-A</td><td>STUD: ASTM A193 NUT:ASTM A194 GR8.8 WASHER: 304SS</td><td>4</td></tr><tr><td>MANWAY GASKET</td><td>WG-SD-PSER-P047</td><td>WG-SD-PME-A009-8IN</td><td>NITRILE, DURLON 8500, CORK</td><td>1</td></tr><tr><td>MANWAY BOLT (1), NUT (1) AND WASHERS (2) M12 SET</td><td>BOLT-HEX-SS-M12-55MM NUT-HEX-SS-M12-12MM WASHER-PLAIN-SS-M12</td><td>WG-SD-PME-A009-8IN</td><td>ISO A4-70, 304SS</td><td>42</td></tr><tr><td>EMERGENCY RELIEF VENT</td><td>2440F-0100AVEVR</td><td>-</td><td>SEE O.E.M SPEC SHEET</td><td>1</td></tr><tr><td>EMERGENCY RELIEF VENT GASKET</td><td>WG-SD-PSER-P171</td><td>WG-SD-PME-A009-8IN</td><td>RUBBER</td><td>1</td></tr><tr><td>EMERGENCY RELIEF VENT BOLT (1), NUT (1) AND WASHERS (2) SET</td><td>BOLT-HEX-SS-M20-60MM NUT-HEX-SS-M20-16MM WASHER-PLAIN-SS-M20</td><td>WG-SD-PME-A009-8IN</td><td>ISO A4-70, 304SS</td><td>8</td></tr><tr><td>FREE TO AIR VENT</td><td>354-0200AV</td><td>-</td><td>SEE O.E.M SPEC SHEET</td><td>1</td></tr><tr><td>ROLLER SHUTTER DOOR AND ACCESSORIES</td><td>-</td><td>WG-SD-PME-A029-PFM</td><td>SEE O.E.M SPEC SHEET</td><td>1</td></tr><tr><td>PRIMARY TANK ASSEMBLY ACCESSORIES - DN25 BLANKING PLUG</td><td>SQUARE-PLUG-DN25-(1")-ASME-B16.11-NPT</td><td>WG-SD-PME-A012-R27-TT</td><td>ASTM A105</td><td>1</td></tr><tr><td>PRIMARY TANK ASSEMBLY ACCESSORIES - DN50 BLANKING PLUG</td><td>SQUARE-PLUG-DN50-(2")-ASME-B16.11-NPT</td><td>WG-SD-PME-A012-R27-TT</td><td>ASTM A105</td><td>9</td></tr><tr><td>CAMLOCK COUPLING</td><td>CAMLOCK-COUPLING-F-TYPE-MALE-DN65-NPT</td><td>WG-SD-PME-A076</td><td>BRASS/ALUMINIUM</td><td>1</td></tr><tr><td>CAMLOCK CAP</td><td>CAMLOCK-CAP-DN65</td><td>WG-SD-PME-A076</td><td>BRASS/ALUMINIUM</td><td>1</td></tr><tr><td>FILL AND DISCHARGE SPOOL ASSEMBLIES - DN50 BALL VALVE</td><td>BALLVALVE-DN50 FLANGED-CL150-RF-FIRESAFE-LOCKABLE-MIN-CWP-1960KPA</td><td>WG-SD-PME-A070-PFM63-DPB</td><td>316 STAINLESS STEEL</td><td>1</td></tr><tr><td>FILL AND DISCHARGE SPOOL ASSEMBLIES - DN50 GASKET</td><td>GASKET-DN50-ASME-B16.21-TING-3MM THK</td><td>WG-SD-PME-A070-PFM63-DPB</td><td>CNAF</td><td>2</td></tr><tr><td>FILL AND DISCHARGE SPOOL ASSEMBLIES - STUD BOLT (1), NUTS (1) &amp; WASHERS (2) SET</td><td>WG-FLG-STUD-SET-IN</td><td>WG-SD-PME-A070-PFM63-DPB</td><td>STUD: ASTM A193 NUT: ASTM A194 GR8.8 WASHER: 304SS</td><td>8</td></tr></table>																DESCRIPTION	PART No.	DRAWING No.	MATERIAL	QTY	TANK DIPSTICK	R30-TT DIP TK	WG-SD-PME-DIP-R30-TT-TK	ALUMINIUM	1	BUND DIPSTICK	R30-TT DIP BD	WG-SD-PME-DIP-R30-TT-BD	ALUMINIUM	1	DN80 SELF CLIMAT OVERFILL VALVE	N OPD-308 276	WG-SD-PME-A006-A	SEE O.E.M SPEC SHEET	1	DN50 GASKET 3MM THICK	WG-GAS-RING-2IN	WG-SD-PME-A006-A	CNAF	1	THREADED STUD BOLT, 2 NUTS & WASHERS	WG-FLG-STUD-SET-IN	WG-SD-PME-A006-A	STUD: ASTM A193 NUT:ASTM A194 GR8.8 WASHER: 304SS	4	MANWAY GASKET	WG-SD-PSER-P047	WG-SD-PME-A009-8IN	NITRILE, DURLON 8500, CORK	1	MANWAY BOLT (1), NUT (1) AND WASHERS (2) M12 SET	BOLT-HEX-SS-M12-55MM NUT-HEX-SS-M12-12MM WASHER-PLAIN-SS-M12	WG-SD-PME-A009-8IN	ISO A4-70, 304SS	42	EMERGENCY RELIEF VENT	2440F-0100AVEVR	-	SEE O.E.M SPEC SHEET	1	EMERGENCY RELIEF VENT GASKET	WG-SD-PSER-P171	WG-SD-PME-A009-8IN	RUBBER	1	EMERGENCY RELIEF VENT BOLT (1), NUT (1) AND WASHERS (2) SET	BOLT-HEX-SS-M20-60MM NUT-HEX-SS-M20-16MM WASHER-PLAIN-SS-M20	WG-SD-PME-A009-8IN	ISO A4-70, 304SS	8	FREE TO AIR VENT	354-0200AV	-	SEE O.E.M SPEC SHEET	1	ROLLER SHUTTER DOOR AND ACCESSORIES	-	WG-SD-PME-A029-PFM	SEE O.E.M SPEC SHEET	1	PRIMARY TANK ASSEMBLY ACCESSORIES - DN25 BLANKING PLUG	SQUARE-PLUG-DN25-(1")-ASME-B16.11-NPT	WG-SD-PME-A012-R27-TT	ASTM A105	1	PRIMARY TANK ASSEMBLY ACCESSORIES - DN50 BLANKING PLUG	SQUARE-PLUG-DN50-(2")-ASME-B16.11-NPT	WG-SD-PME-A012-R27-TT	ASTM A105	9	CAMLOCK COUPLING	CAMLOCK-COUPLING-F-TYPE-MALE-DN65-NPT	WG-SD-PME-A076	BRASS/ALUMINIUM	1	CAMLOCK CAP	CAMLOCK-CAP-DN65	WG-SD-PME-A076	BRASS/ALUMINIUM	1	FILL AND DISCHARGE SPOOL ASSEMBLIES - DN50 BALL VALVE	BALLVALVE-DN50 FLANGED-CL150-RF-FIRESAFE-LOCKABLE-MIN-CWP-1960KPA	WG-SD-PME-A070-PFM63-DPB	316 STAINLESS STEEL	1	FILL AND DISCHARGE SPOOL ASSEMBLIES - DN50 GASKET	GASKET-DN50-ASME-B16.21-TING-3MM THK	WG-SD-PME-A070-PFM63-DPB	CNAF	2	FILL AND DISCHARGE SPOOL ASSEMBLIES - STUD BOLT (1), NUTS (1) & WASHERS (2) SET	WG-FLG-STUD-SET-IN	WG-SD-PME-A070-PFM63-DPB	STUD: ASTM A193 NUT: ASTM A194 GR8.8 WASHER: 304SS	8
DESCRIPTION	PART No.	DRAWING No.	MATERIAL	QTY																																																																																																															
TANK DIPSTICK	R30-TT DIP TK	WG-SD-PME-DIP-R30-TT-TK	ALUMINIUM	1																																																																																																															
BUND DIPSTICK	R30-TT DIP BD	WG-SD-PME-DIP-R30-TT-BD	ALUMINIUM	1																																																																																																															
DN80 SELF CLIMAT OVERFILL VALVE	N OPD-308 276	WG-SD-PME-A006-A	SEE O.E.M SPEC SHEET	1																																																																																																															
DN50 GASKET 3MM THICK	WG-GAS-RING-2IN	WG-SD-PME-A006-A	CNAF	1																																																																																																															
THREADED STUD BOLT, 2 NUTS & WASHERS	WG-FLG-STUD-SET-IN	WG-SD-PME-A006-A	STUD: ASTM A193 NUT:ASTM A194 GR8.8 WASHER: 304SS	4																																																																																																															
MANWAY GASKET	WG-SD-PSER-P047	WG-SD-PME-A009-8IN	NITRILE, DURLON 8500, CORK	1																																																																																																															
MANWAY BOLT (1), NUT (1) AND WASHERS (2) M12 SET	BOLT-HEX-SS-M12-55MM NUT-HEX-SS-M12-12MM WASHER-PLAIN-SS-M12	WG-SD-PME-A009-8IN	ISO A4-70, 304SS	42																																																																																																															
EMERGENCY RELIEF VENT	2440F-0100AVEVR	-	SEE O.E.M SPEC SHEET	1																																																																																																															
EMERGENCY RELIEF VENT GASKET	WG-SD-PSER-P171	WG-SD-PME-A009-8IN	RUBBER	1																																																																																																															
EMERGENCY RELIEF VENT BOLT (1), NUT (1) AND WASHERS (2) SET	BOLT-HEX-SS-M20-60MM NUT-HEX-SS-M20-16MM WASHER-PLAIN-SS-M20	WG-SD-PME-A009-8IN	ISO A4-70, 304SS	8																																																																																																															
FREE TO AIR VENT	354-0200AV	-	SEE O.E.M SPEC SHEET	1																																																																																																															
ROLLER SHUTTER DOOR AND ACCESSORIES	-	WG-SD-PME-A029-PFM	SEE O.E.M SPEC SHEET	1																																																																																																															
PRIMARY TANK ASSEMBLY ACCESSORIES - DN25 BLANKING PLUG	SQUARE-PLUG-DN25-(1")-ASME-B16.11-NPT	WG-SD-PME-A012-R27-TT	ASTM A105	1																																																																																																															
PRIMARY TANK ASSEMBLY ACCESSORIES - DN50 BLANKING PLUG	SQUARE-PLUG-DN50-(2")-ASME-B16.11-NPT	WG-SD-PME-A012-R27-TT	ASTM A105	9																																																																																																															
CAMLOCK COUPLING	CAMLOCK-COUPLING-F-TYPE-MALE-DN65-NPT	WG-SD-PME-A076	BRASS/ALUMINIUM	1																																																																																																															
CAMLOCK CAP	CAMLOCK-CAP-DN65	WG-SD-PME-A076	BRASS/ALUMINIUM	1																																																																																																															
FILL AND DISCHARGE SPOOL ASSEMBLIES - DN50 BALL VALVE	BALLVALVE-DN50 FLANGED-CL150-RF-FIRESAFE-LOCKABLE-MIN-CWP-1960KPA	WG-SD-PME-A070-PFM63-DPB	316 STAINLESS STEEL	1																																																																																																															
FILL AND DISCHARGE SPOOL ASSEMBLIES - DN50 GASKET	GASKET-DN50-ASME-B16.21-TING-3MM THK	WG-SD-PME-A070-PFM63-DPB	CNAF	2																																																																																																															
FILL AND DISCHARGE SPOOL ASSEMBLIES - STUD BOLT (1), NUTS (1) & WASHERS (2) SET	WG-FLG-STUD-SET-IN	WG-SD-PME-A070-PFM63-DPB	STUD: ASTM A193 NUT: ASTM A194 GR8.8 WASHER: 304SS	8																																																																																																															
<table><tr><td>REV</td><td>REVISION DESCRIPTION</td><td>DATE</td><td>BY</td><td>CHECK</td><td>APP'D</td><td rowspan="5"><div>GENERAL TOLERANCE</div><div>0.00 ±0.005</div><div>0.0 ±0.05</div><div>0 ±0.5</div><div>OVER 100 TO 500 ±1</div><div>OVER 500 TO 5000 ±2</div><div>OVER 5000 TO 10000 ±5</div><div>ANGLES ±0.5°</div><div>SURFACE FINISH</div><div>FABRICATION</div><div>FABRICATION MACHINING</div></td><td colspan="3" rowspan="5"><div>WESTERN</div><div>GLOBAL</div></td><td colspan="2">PROJECT ID</td><td colspan="2">PROJECT</td></tr><tr><td></td><td></td><td></td><td></td><td></td><td>SD</td><td>R30-TT</td></tr><tr><td></td><td></td><td></td><td></td><td></td><td colspan="4">TITLE</td></tr><tr><td></td><td></td><td></td><td></td><td></td><td colspan="4">MAIN ASSEMBLY-R30-TT</td></tr><tr><td>5</td><td>TANK AMMENDED AS PER ADOS COMMENTS</td><td>21-NOV-18</td><td>DL</td><td>MG</td><td>MG</td></tr><tr><td>4</td><td>TANK UPDATED TO BASE LINE MODEL</td><td>19-NOV-18</td><td>DL</td><td>AG</td><td>MG</td><td rowspan="3"><div>Western House, Broad Lane</div><div>Yate, Bristol, BS37 7LD, UK</div><div>P +44 (0) 1454 227 277 F +44 (0) 1454 227 549</div></td><td rowspan="3">SCALE</td><td rowspan="3">PAPER</td><td rowspan="3">SHEET No</td><td rowspan="3">DRAWING No.</td><td rowspan="3">REV</td></tr><tr><td>3</td><td>BOM ADDED</td><td>13-NOV-18</td><td>DL</td><td>AG</td><td>MG</td></tr><tr><td>2</td><td>GENERAL UPDATES TO PUMP BAY</td><td>08-NOV-18</td><td>AG</td><td>TP</td><td>MG</td></tr><tr><td>1</td><td>ISSUED FOR INFORMATION</td><td>22-MAY-18</td><td>SV</td><td>LS</td><td>MG</td><td></td><td></td><td>1:30</td><td>A3</td><td>6/7</td><td>WG-SD-PME-R27-TT</td><td>5</td></tr></table>																REV	REVISION DESCRIPTION	DATE	BY	CHECK	APP'D	<div>GENERAL TOLERANCE</div> <div>0.00 ±0.005</div> <div>0.0 ±0.05</div> <div>0 ±0.5</div> <div>OVER 100 TO 500 ±1</div> <div>OVER 500 TO 5000 ±2</div> <div>OVER 5000 TO 10000 ±5</div> <div>ANGLES ±0.5°</div> <div>SURFACE FINISH</div> <div>FABRICATION</div> <div>FABRICATION MACHINING</div>	<div>WESTERN</div> <div>GLOBAL</div>			PROJECT ID		PROJECT							SD	R30-TT						TITLE									MAIN ASSEMBLY-R30-TT				5	TANK AMMENDED AS PER ADOS COMMENTS	21-NOV-18	DL	MG	MG	4	TANK UPDATED TO BASE LINE MODEL	19-NOV-18	DL	AG	MG	<div>Western House, Broad Lane</div> <div>Yate, Bristol, BS37 7LD, UK</div> <div>P +44 (0) 1454 227 277 F +44 (0) 1454 227 549</div>	SCALE	PAPER	SHEET No	DRAWING No.	REV	3	BOM ADDED	13-NOV-18	DL	AG	MG	2	GENERAL UPDATES TO PUMP BAY	08-NOV-18	AG	TP	MG	1	ISSUED FOR INFORMATION	22-MAY-18	SV	LS	MG			1:30	A3	6/7	WG-SD-PME-R27-TT	5																		
REV	REVISION DESCRIPTION	DATE	BY	CHECK	APP'D	<div>GENERAL TOLERANCE</div> <div>0.00 ±0.005</div> <div>0.0 ±0.05</div> <div>0 ±0.5</div> <div>OVER 100 TO 500 ±1</div> <div>OVER 500 TO 5000 ±2</div> <div>OVER 5000 TO 10000 ±5</div> <div>ANGLES ±0.5°</div> <div>SURFACE FINISH</div> <div>FABRICATION</div> <div>FABRICATION MACHINING</div>	<div>WESTERN</div> <div>GLOBAL</div>			PROJECT ID		PROJECT																																																																																																							
					SD					R30-TT																																																																																																									
					TITLE																																																																																																														
					MAIN ASSEMBLY-R30-TT																																																																																																														
5	TANK AMMENDED AS PER ADOS COMMENTS	21-NOV-18	DL	MG	MG																																																																																																														
4	TANK UPDATED TO BASE LINE MODEL	19-NOV-18	DL	AG	MG	<div>Western House, Broad Lane</div> <div>Yate, Bristol, BS37 7LD, UK</div> <div>P +44 (0) 1454 227 277 F +44 (0) 1454 227 549</div>	SCALE	PAPER	SHEET No	DRAWING No.	REV																																																																																																								
3	BOM ADDED	13-NOV-18	DL	AG	MG																																																																																																														
2	GENERAL UPDATES TO PUMP BAY	08-NOV-18	AG	TP	MG																																																																																																														
1	ISSUED FOR INFORMATION	22-MAY-18	SV	LS	MG			1:30	A3	6/7	WG-SD-PME-R27-TT	5																																																																																																							
1		2		3		4		5		6		7		8																																																																																																					



1		2		3		4		5		6		7		8	
<div><div><div><div></div><div></div><div></div></div><div>THIRD ANGLE PROJECTION</div></div><div><div>This drawing and the information it contains is the property of Western Global Australia Pty Limited., and must be returned upon request. It must not be copied directly, nor indirectly, placed in the hands of others, nor used in any way that is detrimental to the interests of Western Global Australia Pty Limited. © COPYRIGHT</div></div></div>						R30-TT - BILL OF MATERIALS									
A						A									
B						B									
C						C									
D						D									
E						E									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									
F						F									